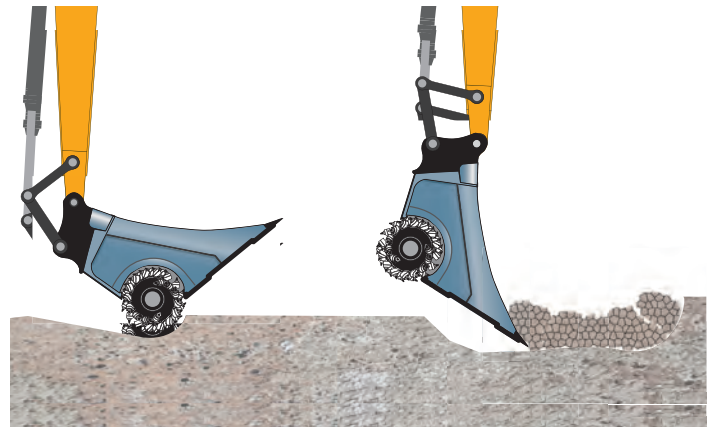
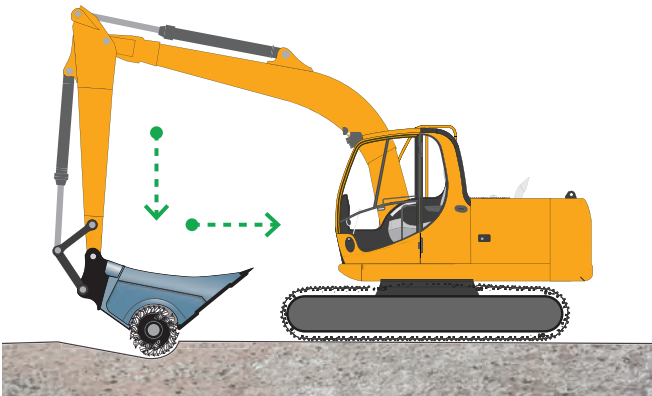
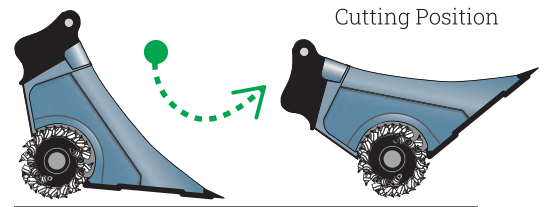


## Operation Guide

### Rockwheel Cutter Bucket CB20 & CB30

#### Recommended Operation

1. Curl the cutter bucket so the cutting drum is oriented downward into the cutting position.
2. Cutting drums should be spinning freely before beginning to cut.
3. Feed unit into working surface at a rate that does not cause stalling
4. Apply sufficient down pressure to allow teeth to penetrate the material with the drums still turning. It is common for the drum speed to slow when cutting.
5. Allow the cutter to work. Moving it faster than the drums can cut will decrease performance.
6. Pull the cutter bucket toward the excavator. The Operator should be able to view the drums through the bucket.
7. Once the cut material accumulates, use the bucket to load out the cuttings



#### PRO TIPS

- If the cutter is bouncing, apply more down pressure.
- If stalling, back off slightly
- Move the cutter slowly and smoothly without jerking. Remember to allow the tool to work
- Replace cutting teeth when needed. When carbide point is gone it should be replaced.
- Teeth should spin freely in the holder to allow for even wear and self sharpening

#### DO NOT

- Drag cutter along surface causing it to turn in reverse
- Operate the cutter with missing teeth.  
This causes vibrations and damages the welded tooth holders
- Operate the cutter while tracking the excavator
- Place the cutter against the working surface prior to starting the unit
- Use the cutter as a support while pivoting the excavator

## Cutter Bucket Working Examples

